

PRODUCT NAME
Hemway Satin Lacquer

ORIGINALLY ISSUED	01/02/2025	VERSION	1.0
PRODUCT CODE	HEMSATIN	VERSION DATE	01/02/2025

PRODUCT DESCRIPTION
Clear Satin Lacquer is designed to perfect and protect current painted surfaces to prevent stains, marks, colour fade and any unwanted wear and tear of a chalk paint finished surface. Clear Matt Lacquer can be used both internally or externally giving the user variability.

- IMPORTANT INSTRUCTIONS BEFORE USE**
- Read and follow SDS, TDS and label instructions
 - Stir all paints thoroughly before use
 - Check colour & sheen. Hemway will not accept any discrepancies arising after use
 - Reduce emissions and maintain quality by replacing tin lid after use

MAXIMUM VOC CONTENT (RFU)
0.11Kg/L

REGULATIONS / COMPLIANCE

- 2004/42 IIA WB (D) 130

COLOUR RANGE

GENERAL INFORMATION

Coverage 12 square metres per litre @ 30 microns dft
Flashpoint X°C
Storage Store between 5°C - 25°C. When not in use, cans must be kept sealed
Shelf Life 12 months from delivery date in original sealed containers

CLEANING
Ensure your desired surface area is clean, free from wax, oil and fully dry. Carry out a sample test in a small area first, this will ensure it meets your expectations before carrying out your full project.



SURFACE PREPARATION
With the lid securely on, shake the tin well, then stir the contents of this tin with a thin spatula. This will ensure an even mixture is accomplished. We recommend using a brush or roller. Load your applicator with Clear Satin Lacquer, and then remove excess before applying. If using a brush, use a 2-3 inch paintbrush, applying a crisscross motion to give an even spread. Allow 1 hour to dry between coats.

ADDITIONAL INFORMATION

HEALTH AND SAFETY

- Refer to SDS and tin label prior to use.

APPLICATION METHODS							
BRUSH		ROLLER		COMPLIANT SPRAY GUN			
MIXING RATIO							
RFU		RFU		Base Thinner	5ltr >10%		
THINNER OPTIONS				Water		Water	
VISCOSITY	As supplied		As supplied		As supplied		
NUMBER OF COATS (GUIDE ONLY)	1-2 Coats	1-2 Coats		1-2 Coats			
FLASH OFF							
DRYING TIME	Touch dry Hard dry	30mins @20°C 24 hours	Touch dry Hard dry	30mins @20°C 24 hours	Touch dry Hard dry	30mins @20°C 24 hours	
RECOATABILITY / OVERCOATING	16hrs minimum 14days maximum		16hrs minimum 14days maximum		16hrs minimum 14days maximum		

	WET FILM THICKNESS*		
	80microns	80microns	80microns
	DRY FILM THICKNESS*		
	30microns	30microns	30microns
<small>* Hemway Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</small>			

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